### PATENT COOPERATION TREATY

## **PCT**

# INTERNATIONAL PRELIMINARY REPORTON PATENTABILITY (Chapter II of the Patent Cooperation Treaty)



(PCT Article 36 and Rule 70)

Applicant's or agent's file reference R-56	FOR FURTHER ACTIO	N	See Form PCT/IPEA/416				
International application No. PCT/JP 2004/005401	International filing date (day)		Priority date (day/month) 16.04.				
International Patent Classification (IPC) of Int.Cl 7 B23K35/14, C22C2			28F19/04,F28F	21/08			
Applicant SHOWA DENKO K.K.							
This report is the international pauthority under Article 35 and to     This REPORT consists of a total	ansmitted to the applicant so	ort, established by scording to Article luding this cover s	: 36.	inary Examining			
3. This report is also accompanied b	y ANNEXES, comprising:	-	·				
a. a total of	shects, as follows:						
	scription, claims and/or draw ontaining rectifications autho Instructions).						
	persede earlier sheets, but we closure in the international ap Box.						
containing a sequence Supplemental Box Rel	and number of electronic c listing and/or tables related ating to Sequence Listing (se	thereto, in comp see Section 802 of	uter readable form only, as the Administrative Instruct	indicated in the ions).			
4. This report contains indications of	_	<b>5</b> :					
	Basis of the report						
Box No. II Priority  Box No. III Non-establ	ity establishment of opinion with regard to novelty, inventive step and industrial applicability						
	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement						
Box No. VI Certain doc	cuments cited						
Box No. VII Certain def	fects in the international application						
Box No. VIII Certain obs	servations on the internations	al application		· · · · · · · · · · · · · · · · · · ·			
Dete of submission of the demand	1	Date of completio	n of this report				
10.11.200	04	28.02.2005					
Name and mailing address of the IPEA/II	,	Authorized officer	`	3M 3226			
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Form PCT/IPEA/409 (cover sheet) (January 2004)

### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/JP 2004/005401

<del>-</del>	
Box No. I	Basis of the report
otherwise	rd to the language, this report is based on the international application in the language in which it was filed, unless indicated under this item.  is report is based on translations from the original language into the following language ich is the language of a translation furnished for the purposes of:  international search (under Rules 12.3 and 23.1(b))  publication of the international application (under Rule 12.4)  international preliminary examination (under Rules 55.2 and/or 55.3)
furnished and are no	ard to the elements of the international application, this report is based on (replacement sheets which have been to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" annexed to this report): international application as originally filed/furnished
bai	description:  gesas originally filed/furnished ges*received by this Authority on ges*received by this Authority on
baf baf baf	claims:  cesas originally filed/furnished  ces*as amended (together with any statement) under Article 19  ces*received by this Authority on
baf baf baf	drawings:  ges as originally filed/furnished  ges* received by this Authority on  ges* received by this Authority on  equence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.
3.	the description, pages the claims, Nos the drawings, sheets/figs the sequence listing (specify): any table(s) related to sequence listing (specify):
me (R	is report has been established as if (some of) the amendments annexed to this report and listed below had not been de, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box ale 70.2(c)).  The description, pages

#### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/JP 2004/005401

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability citations and explanations supporting such statement				
1. Statement				
Novelty (N)	Claims	1-41	YES	
	Claims		NO	
Inventive step (IS)	Claims	1-19,29-41	YES	
	Claims	20-28	NO	
Industrial applicability (IA)	Claims	1-41	YE	
	Claims		NO	

2. Citations and explanations (Rule 70.7)

D1: JP 9-316577 A (THE FURUKAWA ELECTRIC CO.,LTD.) 1997.12.09

D2: JP 8-337874 A (MATSUSHITA ELECTRICINDUSTRIAL CO.,LTD.) 1996.12.24

D3: JP 53-48956 A (SUMITOMO LIGHT METAL INDUSTRIES.,LTD.) 1978.05.02

D4: JP 2002-1574 A (KOBE STEEL,LTD.) 2002.01.08

D5: JP 2001-1179 A (DENSO CORPORATION) 2001.01.09

The subject matter of claims 1-19 and 29-41 are considered to involve inventive steps over the document 1,2,3,4 and 5 cited in the International Search Report.

Inventive step: Concerning claims 20-28

The subject matter of claims 20-28 do not appear to involve inventive steps in view of the document 1,2,3,4 and 5 cited in the International Search Report.

The document 1 discloses a process for fabricating a heat exchanger by brazing the two plates in pair and arranging the fins between them.

The document 2 discloses a process for forming a fluoride layer over surfaces of the fins and the heat exchanging tubes. It is easy for the man skilled in the art to apply this process to the heat exchanger disclosed in D1.

The document 3 disclose a process for preheating the product of pure aluminum or aluminum alloy to diffuse the Si before brazing. It is easy for the man skilled in the art to apply this process to the heat exchanger disclosed in D1.

The document 4 discloses a process for adding Zr of 0.05 to 0.20 mass % to an intermediate layer of an aluminum brazing sheet to enhance anti-erosion character. It is easy for the man skilled in the art to apply this process to the heat exchanger disclosed in D1.

The document 5 discloses an aluminum alloy brazing sheet that has Mg of 0.2 to 1.5 mass % in its intermediate layer. It is easy for the man skilled in the art to apply this sheet to the heat exchanger disclosed in D1.